

TECHNICAL INSTRUCTIONS

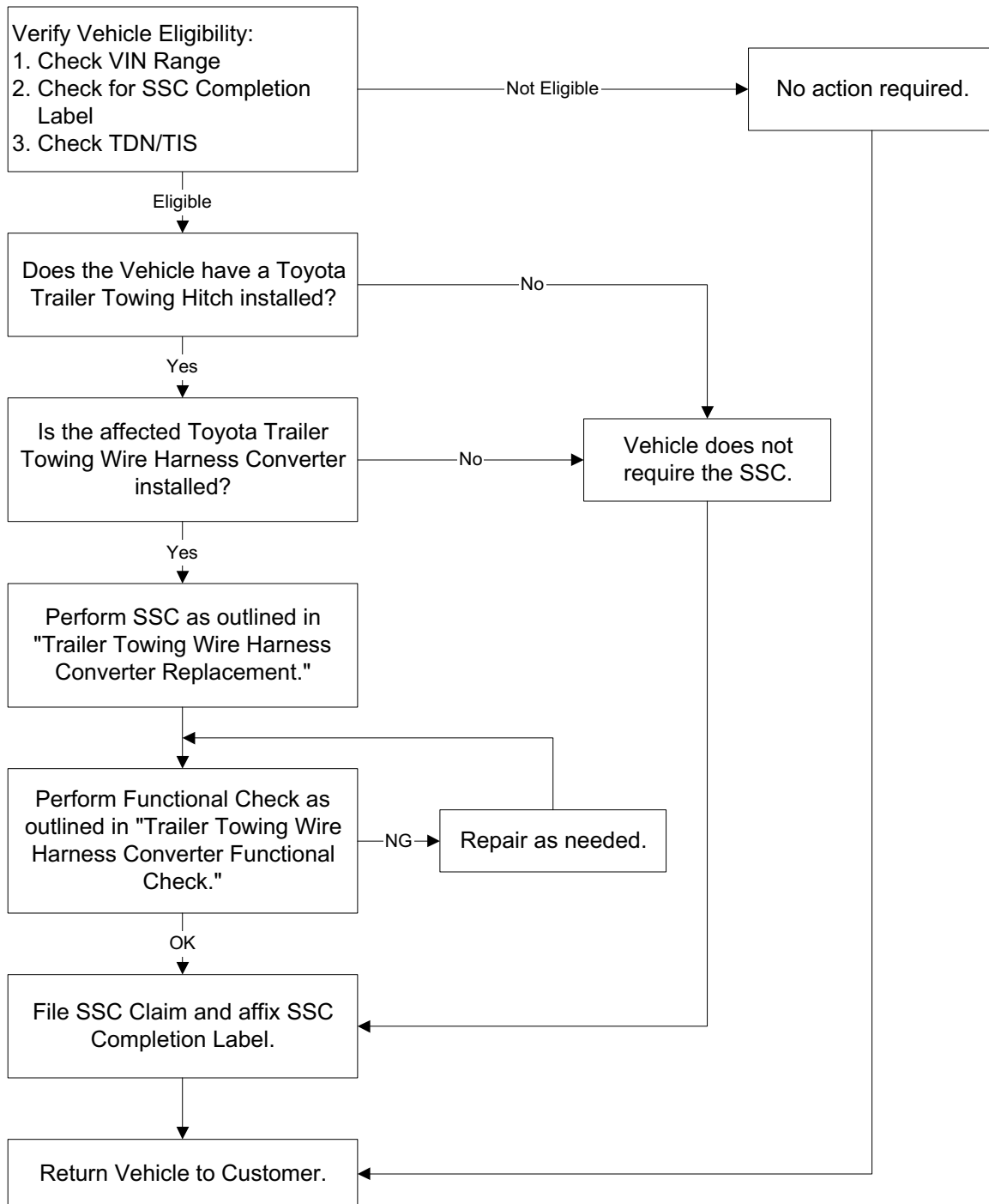
FOR

SPECIAL SERVICE CAMPAIGN 10H

PART B (1999-2000 TACOMA)

**TRAILER TOWING WIRE HARNESS CONVERTER
REPLACEMENT**

I. OPERATION FLOW CHART



II. AFFECTED VIN RANGE

MODEL	YEAR	VIN Range	
		VDS	Range
Tacoma	1999	NL42N	XZ400001 ☞ XZ570641
		VL52N	XZ400621 ☞ XZ571068
		VN52N	XZ402278 ☞ XZ572065
		NM92N	XZ412228 ☞ XZ571812
		SM92N	XZ401988 ☞ XZ572040
		SN92N	XZ403051 ☞ XZ573245
		PM62N	XZ401072 ☞ XZ571294
		WM72N	XZ401467 ☞ XZ571721
		WN72N	XZ402312 ☞ XZ572790
		WN74N	XZ402697 ☞ XZ572796
	2000	NL42N	YZ573246 ☞ YZ718163
		VL52N	YZ573678 ☞ YZ718157
		VN52N	YZ575196 ☞ YZ716365
		NM92N	YZ574852 ☞ YZ718160
		SM92N	YZ574939 ☞ YZ718154
		SN92N	YZ575840 ☞ YZ718161
		PM62N	YZ574104 ☞ YZ718150
		WM72N	YZ574354 ☞ YZ718139
		WN72N	YZ575215 ☞ YZ718158
		WN74N	YZ575837 ☞ YZ714610

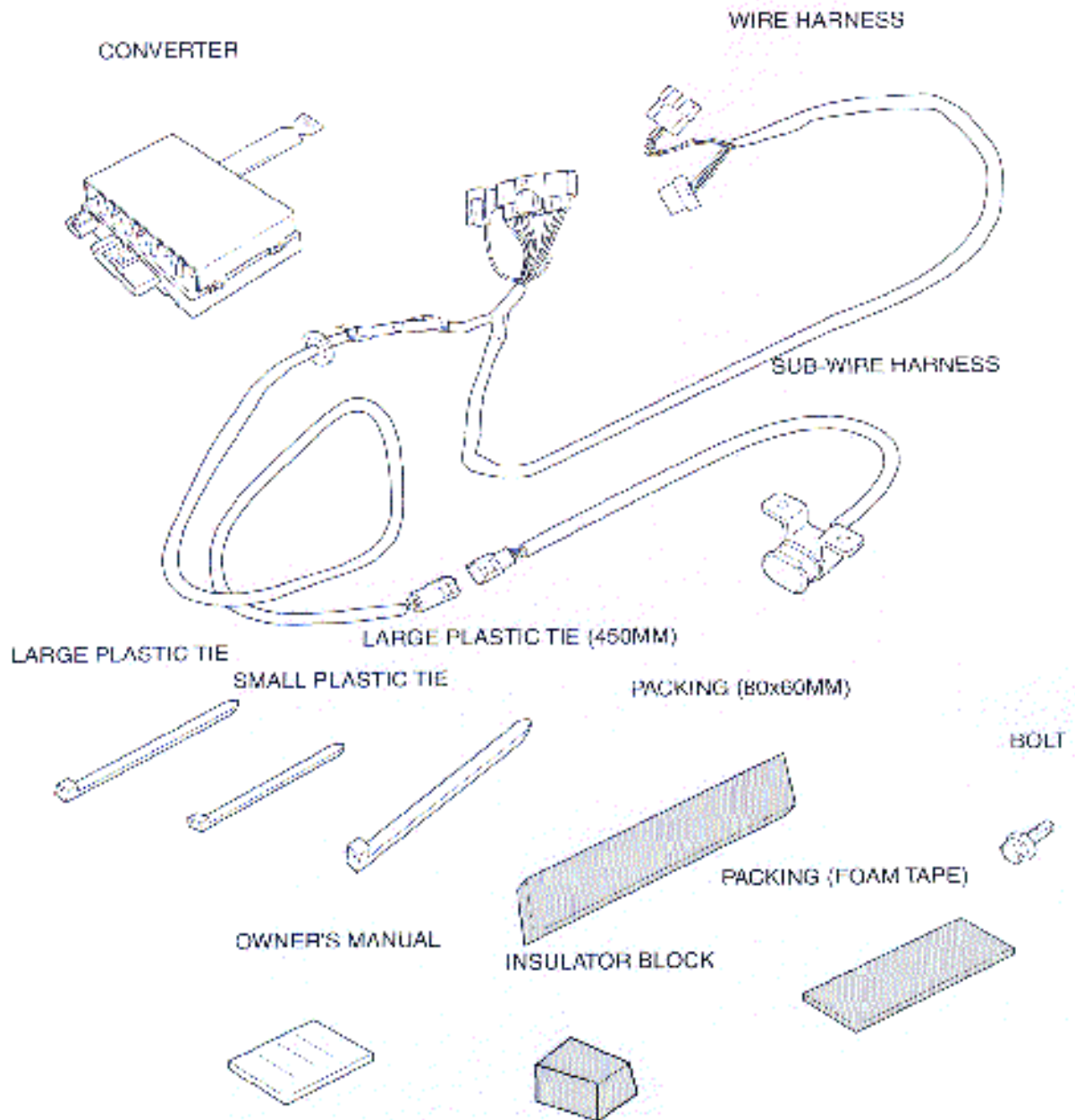
NOTE: Only vehicles equipped with a Toyota Trailer Towing Wire Harness Converter are affected. Always verify eligibility through TDN/TIS prior to performing repairs.

III. PREPARATION

A. PARTS

Model	Part Number	Description	Qty/ Vehicle
Tacoma	08921-04850	Trailer Harness Kit	1

Trailer Wire Harness Kit Parts Description



B. TOOLS

- Standard Hand Tools

C. COMPONENTS

